

Fix vise A to the table. Clamp tubing in vise and drill first hole. Slide Vise B to the right and clamp onto tubing, loosen Vise A and slide Vise B to the left to the second hole location.

Tighten Vise A and drill hole. Repeat as necessary.

ALWAYS have one Vise or the other tightened on the tubing to maintain alignment

