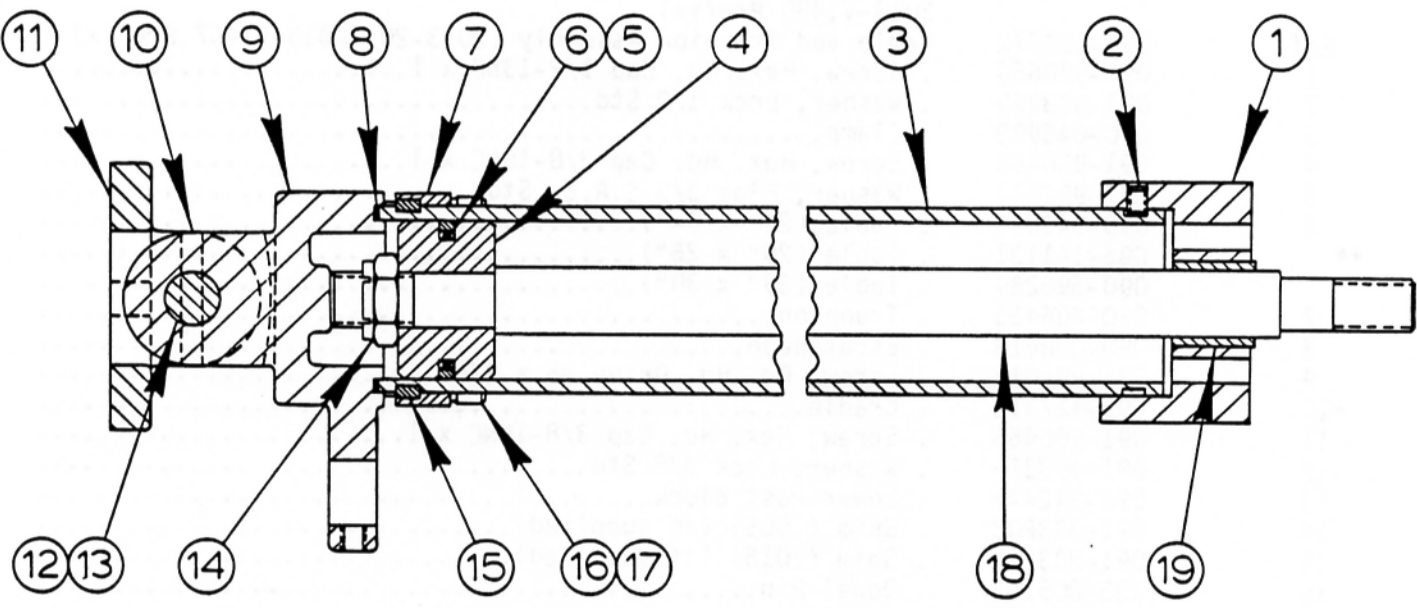


TABLE AND TRUNNION ASSEMBLY

INDEX NO.	PART NO.	DESCRIPTION	UNITS PER ASS'Y
Ref.	095-038253	Table and Trunnion Assembly (2013, 2013-0, 2013-1, 2013-10, 2013-2)	
Ref.	095-085791	Table and Trunnion Assembly (2013-U, E2013-U, 2013-V;439 Prefix)	
Ref.	095-124772	Table and Trunnion Assembly (2013-20, 2013-V;457 Prefix)	
1	091-980656	. Screw, Hex. Hd. Cap 1/2-13NC x 1.....	4
2	091-993279	. Washer, Lock 1/2 Std.....	4
3	090-045998	. Clamp.....	1
4	091-980466	. Screw, Hex. Hd. Cap 3/8-16NC x 1.....	2
5	091-992644	. Washer, Flat 3/8 S.A.E. Std.....	2
6	090-541855	. Table (24" x 24").....	1
**	095-141131	. Table (26" x 26").....	1
	090-598269	. Table (30" x 30").....	1
7	090-406455	. Trunnion.....	1
8	090-038613	. Escutcheon.....	1
9	091-994012	. Screw, Rd. Hd. Drive #6 x 3/8.....	2
*10	095-127312	. Cradle.....	1
11	091-980466	. Screw, Hex. Hd. Cap 3/8-16NC x 1.....	2
12	091-993329	. Washer, Lock 3/8 Std.....	2
13	090-242447	. Lower Post Block.....	1
14	091-333203	. Shim (.005) (if supplied).....	A.R.
15	091-333211	. Shim (.015) (if supplied).....	A.R.
16	135-005163	. Dowel Pin.....	2
17	134-033158	. Pointer.....	1
18	091-988386	. Screw, Rd. Hd. Mach. #6-32NC x 1/4.....	1
**19	093-169035	. Center Plate.....	1
20	090-042094	. Roll Pin.....	1
21	090-394644	. Head.....	1
22	090-105016	. Spacer.....	1
23	091-991414	. Nut, Hex. 3/4-16NF.....	1
24	091-992685	. Washer, Flat 3/4 S.A.E. Std.....	1
25	090-163510	. Dowel Pin.....	2
26	091-982918	. Screw, Soc. Hd. Cap 1/2-3NC x 3/4.....	4
27	091-981068	. Screw, Hex. Hd. Cap 3/4-16NF x 5.....	1
	Following Not Shown:		
	091-991315	. Nut, Hex. 1/2-13NC (2013-U, E2013-U, 2013-V-439 Prefix)	4
	* NOTE: Some machines had cradle with dowel pin slide, order as follows:		
10	090-406497	. Cradle.....	1
	114-004732	. Dowel Pin.....	2

** NOTE: Item #6 was #090-553033 And Item #19 Was 090-104902 Before Serial #377-891355 on 2013-20, Before Serial #457-891106 on 2013-V And on All Others Listed.

NEW DRG.
SCL 11-22-83
REVISIONS
SCL. 4-8-86



<u>MODEL</u>	<u>FIRST MACH.</u>	<u>LAST MACH.</u>
2012-A	320-74299	320-74333
2012-AT	330-74111	330-74111
2012-1A	340-74101	340-78421
2012-1AT	341-74102	341-77116
2012-2A	389-77101	389-86419
3613-2	398-78101	398-86171
3613-20	399-78101	
2013-20	377-77101	
3613-1	440-83101	
2013-V	457-86101	

TABLE CYLINDER ASSEMBLY
(AIR FEED)

C - 3 - 54

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