



Bender Tooling Price List

Revised November 1, 2001

INDEX

#1 Bender Tooling	2
#1A Bender Tooling	3
#2 Bender Tooling	4
#3 Bender Tooling	5,6 & 7
#4 Bender Tooling	5,6 & 7
#6 Bender Tooling	6 & 7
#8 Bender Tooling & All Follow Blocks	8
Warranty	9

1. MINIMUM BILLING PER ORDER - \$50.00

2. All prices - f.o.b. Canton, Ohio. Subject to change without notice.

3. When ordering a given accessory, be sure to check your bender model number and indicate on order.

4. When ordering special size radii, and for sizes exceeding the maximum radius, or for tube diameters other than listed, write for special quotation.

5. For prices on special tooling and accessories write, call or e-mail the customer service department.

Di-Acro, Incorporated PO Box 9700
Canton, Ohio 44711
3713 Progress Street N.E.
Canton, Ohio 44705
330-455-1942
330-455-0220 (fax)

#1 BENDER TOOLING-TUBULAR STOCK

All Dimensions in Inches

"A" Style Center Line Radius Collar				Standard Forming Roller		Clamp Blocks		Grooved Forming Roller	
Tube Dia.	C/L Rad.	Order Number	Price	Order Number	Price	Order Number	Price	Order Number	Price
1/4"	5/8"	8106020-008	\$ 122.00						
1/4"				8100690-000	\$ 43.00	8106008-320	\$ 35.00	8100008-790	\$ 92.00
1/4"	1"	8106100-008	\$ 122.00						
3/8"	1"	8106100-012	\$ 127.00						
3/8"				8100690-000	\$ 43.00	8106012-320	\$ 35.00	8100012-790	\$ 92.00
3/8"	2"	8106200-012	\$ 141.00						
1/2"	1-1/4"	8106108-016	\$ 141.00						
1/2"			\$ 141.00	8100690-000	\$ 43.00	8106016-320	\$ 35.00	8100016-790	\$ 92.00
1/2"	2"	8106200-016	\$ 141.00						

Tools are recommended for mild steel tubing. Consult factory for other applications such as stainless steel.

#1 BENDER TOOLING-SOLID STOCK

Forming Roller		Built up Forming Nose		Zero Radius Block		Radius Pin		
Order Number	Price	Order Number	Price	Order Number	Price	In. Rad.	Order Number	Price
8100690-000	\$ 43.00	8100250-000	\$ 164.00	8100000-920	\$ 125.00	3/16"	8100006-970	\$ 31.00
						1/4"	8100008-970	\$ 31.00
						5/16"	8100010-970	\$ 31.00
						3/8"	8100012-970	\$ 31.00
						1/2"	8100016-970	\$ 31.00
						5/8"	8100020-970	\$ 31.00
						13/16"	8100026-970	\$ 59.00
						7/8"	8100028-970	\$ 59.00
						1"	8100100-970	\$ 59.00

Radius Collar		
In. Rad.	Order Number	Price
3/4"	8100024-930	\$ 99.00
1"	8100100-930	\$ 99.00

Remember-All Tooling Shown is in Radius Dimensions.

For sizes not listed consult factory for pricing.

#1A BENDER TOOLING-TUBULAR STOCK

All Dimensions in Inches

"A" Style Center Line Radius Collar				Standard Forming Roller		Clamp Blocks		Grooved Forming Roller	
Tube Dia.	C/L Rad.	Order Number	Price	Order Number	Price	Order Number	Price	Order Number	Price
1/4"	5/8"	8116020-008	\$ 144.00						
1/4"				8110690-000	\$ 54.00	8116008-320	\$ 44.00	8110008-790	\$ 117.00
1/4"	1"	8116100-008	\$ 156.00						
3/8"	1"	8116100-012	\$ 162.00						
3/8"				8110690-000	\$ 54.00	8116012-320	\$ 44.00	8110012-790	\$ 117.00
3/8"	2"	8116200-012	\$ 180.00						
1/2"	1-1/4"	8116108-016	\$ 180.00						
1/2"			\$ 180.00	8110690-000	\$ 54.00	8116016-320	\$ 44.00	8110016-790	\$ 117.00
1/2"	2"	8116200-016	\$ 180.00						

Tools are recommended for mild steel tubing. Consult factory for other applications such as stainless steel.

#1A BENDER TOOLING-SOLID STOCK

Forming Roller		Built up Forming Nose		Zero Radius Block		Radius Pin		
Order Number	Price	Order Number	Price	Order Number	Price	In. Rad.	Order Number	Price
8110690-000	\$ 54.00	8110250-000	\$ 210.00	8110000-920	\$ 160.00	3/16"	8110006-970	\$ 39.00
						1/4"	8110008-970	\$ 39.00
						5/16"	8110010-970	\$ 39.00
						3/8"	8110012-970	\$ 39.00
						1/2"	8110016-970	\$ 39.00
						5/8"	8110020-970	\$ 39.00
						13/16"	8110026-970	\$ 75.00
						7/8"	8110028-970	\$ 75.00
						1"	8110100-970	\$ 75.00

Radius Collar		
In. Rad.	Order Number	Price
3/4"	8110024-930	\$ 126.00
1"	8110100-930	\$ 126.00

Remember-All Tooling Shown is in Radius Dimensions.

For sizes not listed consult factory for pricing.

#2 BENDER TOOLING-TUBULAR STOCK

All Dimensions in Inches

"A" Style Center Line Radius Collar				Follow Block		Standard Forming Roller		Clamp Blocks		Grooved Forming Roller	
Tube Dia.	C/L Rad.	Order Number	Price	Order Number	Price	Order Number	Price	Order Number	Price	Order Number	Price
3/8"	1"	8126300-012	\$ 162.00	See	Attached						
				See	Attached	8120690-000	\$ 87.00	8126012-320	\$ 44.00	8120012-790	\$ 117.00
3/8"	3"	8126300-012	\$ 162.00	See	Attached						
1/2"	1-1/4"	8126108-016	\$ 168.00	See	Attached						
1/2"	2"	8126200-016	\$ 180.00	See	Attached	8120690-000	\$ 87.00	8126016-320	\$ 44.00	8120016-790	\$ 117.00
1/2"	3"	8126300-016	\$ 192.00	See	Attached						
3/4"	2"	8126200-024	\$ 198.00	See	Attached						
3/4"	3"	8126300-024	\$ 264.00	See	Attached	8120690-000	\$ 87.00	8126024-320	\$ 48.00	8120024-790	\$ 134.00
3/4"	4"	8126400-024	\$ 276.00	See	Attached						

Tools are recommended for mild steel tubing. Consult factory for other applications such as stainless steel.

#2 BENDER TOOLING-SOLID STOCK

Forming Roller		Built up Forming Nose		Zero Radius Block		Radius Pin		
Order Number	Price	Order Number	Price	Order Number	Price	In. Rad.	Order Number	Price
8120690-000	\$ 87.00	8120250-000	\$ 210.00	8120000-920	\$ 160.00	1/8"	8120004-970	\$ 42.00
						3/16"	8120006-970	\$ 42.00
						1/4"	8120008-970	\$ 42.00
						5/16"	8120010-970	\$ 42.00
						3/8"	8120012-970	\$ 42.00
						1/2"	8120016-970	\$ 42.00
						5/8"	8120020-970	\$ 42.00
						11/16"	8120022-970	\$ 75.00
						3/4"	8120024-970	\$ 75.00
						7/8"	8120028-970	\$ 75.00
						1"	8120100-970	\$ 95.00
						1-1/2"	8120116-970	\$ 95.00

Radius Collar		
In. Rad.	Order Number	Price
1"	8120100-930	\$ 126.00
1-1/4"	8120108-930	\$ 126.00
1-1/2"	8120116-930	\$ 225.00
1-3/4"	8120124-930	\$ 165.00
2"	8120200-930	\$ 165.00

Remember-All Tooling Shown is in Radius Dimensions.

#3 BENDER TOOLING-SOLID STOCK

Forming Roller		Built up Forming Nose		Radius Pin			Radius Collar		
Order		Order		In.	Order		In.	Order	
Number	Price	Number	Price	Rad.	Number	Price	Rad.	Number	Price
130690-00	\$ 87.00	8130250-000	\$ 210.00	1/8"	8130004-970	\$ 46.00	1"	8130100-930	\$ 113.00
Zero Radius Block Order Number Price 8130000-920 \$ 248.00				3/16"	8130006-970	\$ 46.00	1-1/4"	8130108-930	\$ 180.00
				1/4"	8130008-970	\$ 46.00	1-1/2"	8130116-930	\$ 180.00
				5/16"	8130010-970	\$ 46.00	1-3/4"	8130124-930	\$ 180.00
				3/8"	8130012-970	\$ 46.00	2"	8130200-930	\$ 180.00
				7/16"	8130014-970	\$ 46.00	2-1/4"	8130208-930	\$ 180.00
				1/2"	8130016-970	\$ 46.00	2-1/2"	8130216-930	\$ 180.00
				5/8"	8130020-970	\$ 46.00	2-3/4"	8130224-930	\$ 180.00
				3/4"	813-0024-970	\$ 46.00	3"	8130300-930	\$ 234.00
				7/8"	8130028-970	\$ 57.00			

#4 BENDER TOOLING-SOLID STOCK

Forming Roller		Built up Forming Nose		Radius Pin			Radius Collar		
Order		Order		In.	Order		In.	Order	
Number	Price	Number	Price	Rad.	Number	Price	Rad.	Number	Price
130690-00	\$ 87.00	8130250-000	\$ 210.00	1/8"	8130004-970	\$ 46.00	1"	8130100-930	\$ 113.00
Zero Radius Block Order Number Price 8140000-920 \$ 248.00				3/16"	8130006-970	\$ 46.00	1-1/4"	8130108-930	\$ 180.00
				1/4"	8130008-970	\$ 46.00	1-1/2"	8130116-930	\$ 180.00
				5/16"	8130010-970	\$ 46.00	1-3/4"	8140124-930	\$ 180.00
				3/8"	8130012-970	\$ 46.00	2"	8140200-930	\$ 180.00
				7/16"	8130014-970	\$ 46.00	2-1/4"	8140208-930	\$ 180.00
				1/2"	8130016-970	\$ 46.00	2-1/2"	8140216-930	\$ 180.00
				5/8"	8130020-970	\$ 46.00	2-3/4"	8140224-930	\$ 180.00
				3/4"	8130024-970	\$ 75.00	3"	8140300-930	\$ 264.00
				7/8"	8130028-970	\$ 75.00			
				1	8130100-970	\$ 95.00			

#3 AND 4 HAND; #6 POWER BENDER TOOLING-TUBULAR STOCK

All Dimensions in Inches

"A" Style Center Line Radius Collar					Standard Forming Roller		Clamp Blocks		Grooved Forming Roller	
Mach.	Tube Dia.	C/L Rad.	Order Number	Price	Order Number	Price	Order Number	Price	Order Number	Price
3	1/2"	1-1/4'	8136108-016	\$ 168.00	8130690-000	\$ 87.00	8136016-320	\$ 48.00	8130016-790	\$ 117.00
4	1/2"		8146108-016	\$ 168.00	8130690-000	\$ 87.00	8146016-320	\$ 54.00	8130016-790	\$ 117.00
6	1/2"		8156108-016	\$ 168.00			8136016-320	\$ 48.00		
3	1/2"	2"	8136200-016	\$ 180.00	8130690-000	\$ 87.00	8136016-320	\$ 48.00	8130016-790	\$ 117.00
4	1/2"		8146200-016	\$ 180.00	8130690-000	\$ 87.00	8146016-320	\$ 54.00	8130016-790	\$ 117.00
6	1/2"		8156200-016	\$ 180.00			8136016-320	\$ 48.00		
3	1/2"	3"	8136300-016	\$ 192.00	8130690-000	\$ 87.00	8136016-320	\$ 48.00	8130016-790	\$ 117.00
4	1/2"		8146300-016	\$ 192.00	8130690-000	\$ 87.00	8146016-320	\$ 54.00	8130016-790	\$ 117.00
6	1/2"		8156300-016	\$ 192.00			8136016-320	\$ 48.00		
3	5/8"	1-3/4"	8136124-020	\$ 184.00	8130690-000	\$ 87.00	8136020-320	\$ 48.00	8130020-790	\$ 134.00
4	5/8"		8146124-020	\$ 184.00	8130690-000	\$ 87.00	8146020-320	\$ 54.00	8130020-790	\$ 134.00
6	5/8"		8156124-020	\$ 184.00			8136020-320	\$ 48.00		
3	3/4"	2"	8136200-024	\$ 198.00	8130690-000	\$ 87.00	8136024-320	\$ 48.00	8130024-790	\$ 134.00
4	3/4"		8146200-024	\$ 198.00	8130690-000	\$ 87.00	8146024-320	\$ 54.00	8130024-790	\$ 134.00
6	3/4"		8156200-024	\$ 198.00			8136024-320	\$ 48.00		
3	3/4"	3"	8136300-024	\$ 264.00	8130690-000	\$ 87.00	8136024-320	\$ 48.00	8130024-790	\$ 134.00
4	3/4"		8146300-024	\$ 264.00	8130690-000	\$ 87.00	8146024-320	\$ 54.00	8130024-790	\$ 134.00
6	3/4"		8156300-024	\$ 264.00			8136024-320	\$ 48.00		
3	3/4"	4"	8136400-024	\$ 276.00	8130690-000	\$ 87.00	8136024-320	\$ 48.00	8130024-790	\$ 134.00
4	3/4"		8146400-024	\$ 276.00	8130690-000	\$ 87.00	8146024-320	\$ 54.00	8130024-790	\$ 134.00
6	3/4"		8156400-024	\$ 276.00			8136024-320	\$ 48.00		
3	7/8"	2-1/2"	8136216-028	\$ 220.00	8130690-000	\$ 87.00	8136028-320	\$ 48.00	8130028-790	\$ 134.00
4	7/8"		8146216-028	\$ 220.00	8130690-000	\$ 87.00	8146028-320	\$ 54.00	8130028-790	\$ 134.00
6	7/8"		8156216-028	\$ 220.00			8136028-320	\$ 48.00		
3	7/8"	4"	8136400-028	\$ 236.00	8130690-000	\$ 87.00	8136028-320	\$ 48.00	8130028-790	\$ 134.00
4	7/8"		8146400-028	\$ 236.00	8130690-000	\$ 87.00	8146028-320	\$ 54.00	8130028-790	\$ 134.00
6	7/8"		8156400-028	\$ 236.00			8136028-320	\$ 48.00		
3	1"	3"	8136300-100	\$ 280.00	8130690-000	\$ 87.00	8136100-320	\$ 54.00	8130100-790	\$ 134.00
4	1"		8146300-100	\$ 280.00	8130690-000	\$ 87.00	8146100-320	\$ 54.00	8130100-790	\$ 134.00
6	1"		8156300-100	\$ 280.00			8136100-320	\$ 54.00		

#3 AND 4 HAND; #6 POWER BENDER TOOLING-TUBULAR STOCK (CONT.)

All Dimensions in Inches

"A" Style Center Line Radius Collar					Standard Forming Roller		Clamp Blocks		Grooved Forming Roller	
Mach.	Tube Dia.	C/L Rad.	Order Number	Price	Order Number	Price	Order Number	Price	Order Number	Price
3	1"	4"	8136400-100	\$ 292.00	8130690-000	\$ 87.00	8136100-320	\$ 54.00	8130100-790	\$ 134.00
4	1"		8146400-100	\$ 292.00	8130690-000	\$ 87.00	8146100-320	\$ 54.00	8130100-790	\$ 134.00
6	1"		8156400-100	\$ 292.00			8136100-320	\$ 54.00		
3	1"	6"	8136600-100	\$ 312.00	8130690-000	\$ 87.00	8136100-320	\$ 54.00	8130100-790	\$ 134.00
4	1"		8146600-100	\$ 312.00	8130690-000	\$ 87.00	8146100-320	\$ 54.00	8130100-790	\$ 134.00
6	1"		8156600-100	\$ 312.00			8136100-320	\$ 54.00		
4	1-1/8"	3"	8146300-104	\$ 312.00	8130690-000	\$ 87.00	8146104-320	\$ 58.00	8140104-790	\$ 150.00
6	1-1/8"		8156300-104	\$ 312.00			8156104-320	\$ 58.00		
4	1-1/8"	4"	8146400-104	\$ 304.00	8130690-000	\$ 87.00	8146104-320	\$ 58.00	8140104-790	\$ 150.00
6	1-1/8"		8156400-104	\$ 304.00			8156104-320	\$ 58.00		
4	1-1/4"	4"	8146400-108	\$ 316.00	813060-000	\$ 87.00	8146108-320	\$ 58.00	8140108-790	\$ 150.00
6	1-1/4"		8156400-108	\$ 316.00			8156108-320	\$ 58.00		

For sizes not listed consult factory for pricing.

Tools are recommended for mild steel tubing. Consult factory for other applications such as stainless steel.

#8 POWER BENDER TOOLING-SOLID STOCK

Forming Roller		Built up Forming Nose		Radius Pin			Radius Collar		
Order Number	Price	Order Number	Price	In. Rad.	Order Number	Price	In. Rad.	Order Number	Price
130690-00	\$ 87.00	8158250-000	\$ 210.00	3/16"	8158006-970	\$ 46.00	1"	8130100-930	\$ 113.00
Zero Radius Block				1/4"	8158008-970	\$ 46.00	1-1/4"	8130108-930	\$ 180.00
				3/8"	8158012-970	\$ 46.00	1-1/2"	8130116-930	\$ 180.00
Order Number Price				1/2"	8130016-970	\$ 46.00	1-3/4"	8140124-930	\$ 180.00
				5/8"	8130020-970	\$ 46.00	2"	8140200-930	\$ 180.00
8158000-920 \$ 248.00				3/4"	8130024-970	\$ 75.00	2-1/4"	8140208-930	\$ 180.00
				7/8"	8130028-970	\$ 75.00	2-1/2"	8140216-930	\$ 180.00
				1"	8130100-970	\$ 95.00	2-3/4"	8140224-930	\$ 180.00
							3"	8140300-930	\$ 264.00

Remember-All tooling shown is in Radius Dimensions.

For sizes not listed consult factory for pricing.

FOLLOW BLOCKS

3" long	\$47.00
6" long	\$72.00
9" long	\$100.00
12" long	\$124.00
15" long	\$148.00
18" long	\$174.00
21" long	\$184.00
24" long	\$202.00
27" long	\$220.00
30" long	\$228.00
33" long	\$241.00

They should be 3 times your centerline radius and come in 3" increments.

Prices are based only on length - please include your tube diameter and bender when ordering

WARRANTY TO ORIGINAL PURCHASERS FROM DI-ACRO, INC.

When a product manufactured by Di-Acro, Inc. is purchased directly from Di-Acro, Inc. or an authorized Di-Acro Distributor, Di-Acro, Inc. warrants to that purchaser that the Distributor or Di-Acro, Inc. will, without charge, provide the purchaser with the parts and labor to replace or repair that product if found to be defective in material or workmanship within 90 days of the delivery to the original purchaser. This warranty does not apply if the products are not used in accordance with the instructions furnished by Di-Acro, Inc.; nor does it apply to equipment or parts altered or repaired without authorization by Di-Acro, Inc.

This warranty does not apply to parts, components or systems not manufactured by Di-Acro, Inc. These products are covered instead by the existing warranties, if any, of their manufacturer.

Prior authorization must be obtained from Di-Acro, Inc. before returning parts to the factory. Di-Acro, Inc. will satisfy this warranty either by replacing the product or refunding the purchase price on return of the product. Di-Acro, Inc.'s liability under this warranty shall not exceed the purchase price paid for the product.

THIS IS DI-ACRO'S SOLE WARRANTY IN LIEU OF ALL OTHER WARRANTIES EXPRESS OR IMPLIED, WHICH ARE HEREBY EXCLUDED, INCLUDING IN PARTICULAR ALL WARRANTIES OF MERCHANTABILITY, FITNESS OR SUITABILITY FOR A PARTICULAR PURPOSE. DI-ACRO, INC. SHALL NOT BE LIABLE FOR ANY LOSS, DAMAGE OR EXPENSES DIRECTLY OR INDIRECTLY RELATED TO THE USE OF ITS PRODUCT OR FROM ANY OTHER CAUSE OR FOR CONSEQUENTIAL DAMAGES INCLUDING WITHOUT LIMITATION, LOSS OF TIME AND LOSS OF PRODUCTION. IT IS EXPRESSLY UNDERSTOOD THAT DI-ACRO, INC. IS NOT RESPONSIBLE FOR DAMAGE OR INJURY CAUSED TO OTHER PRODUCTS, MACHINERY, PROPERTY OR PERSONS BY REASON OF THE USE OF ITS PRODUCTS.



Di-Acro, Incorporated
P.O. Box 9700
Canton, Ohio 44711-9700

PHONE: 330-455-1942

FAX: 330-455-0220

TOLL FREE: 888-989-0599