

**MAINTENANCE MANUAL
SERIES I CNC MODEL R2E4
MILLING, DRILLING AND BORING MACHINE**

Code No. 11040824
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Bridgeport[®]

Bridgeport Machines, Bridgeport, CT

IMPORTANT

SAFETY INFORMATION

To prevent serious bodily injury, you should observe the following basic safety precautions when installing, operating or servicing your Bridgeport milling machine.

1. Follow all instructions in the machine manual.
2. Wear approved industrial safety glasses and safety shoes.
3. **Do not** wear gloves, long sleeves, long hair, rings, watches, jewelry or other loose items that could become caught in moving parts.
4. Keep all parts of your body away from moving parts (belts, cutters, gears, etc.).
5. Use proper point of operation safeguarding.

These and other safety precautions are discussed in the American National Standards Institute Standard entitled *Safety Requirements for the Construction, Care, and Use of Drilling, Milling, and Boring Machines* (ANSI B11.8-1974).

This publication is available from: The American National Standards Institute
1430 Broadway
New York, New York 10018

Safeguarding for protection at the point of operation can only be designed and constructed when the parameters of the particular operation have been determined. As a result, ANSI B11.8-1974, Section 5.1, states that "*it shall be the responsibility of the employer to provide, and ensure the use of, a guard, guarding device, awareness barrier, awareness device, or shield...*".

To assist machine users in designing point of operation safeguarding for their specific machine applications, the Occupational Safety and Health Administration has published a booklet entitled *Concepts and Techniques of Machine Safeguarding* (O.S.H.A. Publication Number 3067).

This publication is available from: The Publication Office — O.S.H.A.
U.S. Department of Labor
200 Constitution Avenue, NW
Washington, D.C. 20210

The general purpose point of operation shield provided with this machine and shown in certain illustrations throughout this manual may not be appropriate and cannot be utilized for all possible applications of the machine. Use additional or alternate safeguarding where this shield is not appropriate or cannot be utilized. Note that for purposes of display, the shield has been removed in certain other illustrations in this manual.

TABLE OF CONTENTS

FOREWORD

Chapter		Page
1	INTRODUCTION	1-1
	1.1 PURPOSE AND SCOPE	1-1
	1.2 REFERENCE MANUALS	1-1
	1.3 ORGANIZATION OF MANUAL	1-1
	1.4 LEVELS OF MAINTENANCE	1-1
2	INSTALLATION	2-1
3	MACHINE COMPONENTS AND SYSTEMS	3-1
	3.1 THE SERIES I CNC MACHINE	3-1
	3.1.1 The Base Assembly	3-1
	3.1.2 Gib Adjustment	3-2
	3.1.3 The Milling, Drilling and Boring Head	3-2
	3.1.4 Z-Axis Drive	3-2
	3.1.5 The Quill and Spindle	3-2
	3.2 THE CNC SYSTEM	3-3
	3.2.1 Operator Control Subsystem	3-3
	3.2.2 Central Processing Subsystem	3-3
	3.2.3 Power Subsystem	3-3
	3.2.4 Interface Subsystem	3-3
	3.3 AXIS DRIVES	3-5
	3.3.1 Axis Drive Subsystem	3-5
	3.3.2 Electromechanical Subsystem	3-5
	3.4 MECHANICAL SUBSYSTEM	3-5
	3.5 LUBRICATION SYSTEM	3-5
	3.5.1 Overview	3-5
	3.5.2 Way System Lubrication	3-5
	3.6 PNEUMATIC SYSTEM	3-5
	3.6.1 General Distribution	3-5
4	POWER DISTRIBUTION	4-1
	4.1 INTRODUCTION	4-1
	4.2 SYSTEM OVERVIEW	4-1
	4.3 LINE VOLTAGE DISTRIBUTION BRANCH	4-1
	4.3.1 Spindle Motor Protection	4-1
	4.4 115 VAC DISTRIBUTION BRANCH	4-1
	4.5 DRIVE POWER SUPPLY	4-1
	4.6 LOGIC POWER SUPPLY	4-3
	4.7 128 VAC DISTRIBUTION BRANCH	4-3
	4.8 115 VAC DISTRIBUTION BRANCH	4-3
	4.8.1 Lubrication Motor and System Fans	4-3
	4.8.2 EAF Board	4-3
	4.8.3 The Duplex Receptacle	4-5
5	LOGIC BOARDS	5-1
	5.1 INTRODUCTION	5-1
	5.2 FRONT PANEL CONTROLS	5-2
	5.3 SFP CARD — SERIAL FRONT PANEL CARD	5-2
	5.3.1 Description	5-2
	5.3.2 Relationship to System	5-3
	5.3.3 Theory of Operation	5-3
	5.3.4 Input and Output Signals	5-3
	5.4 EAF BOARD — SERIAL AUXILIARY FUNCTION CARD ...	5-3
	5.4.1 Description	5-3

TABLE OF CONTENTS

(Continued)

Chapter		Page
	5.4.2 Relationship to System	5-3
	5.4.3 Theory of Operation	5-4
	5.4.4 Inputs and Outputs of Signals	5-5
5.5	BSP CARD — BRIDGEPORT PROCESSOR BOARD	5-5
	5.5.1 Description	5-5
	5.5.2 Relationship to System	5-5
	5.5.3 Theory of Operation	5-7
5.6	EZIO CARD — THE VIDEO OUTPUT CARD	5-8
	5.6.1 Description	5-8
	5.6.2 Relationship to System	5-8
	5.6.3 Theory of Operation	5-8
	5.6.4 Battery Backup System	5-8
5.7	FMDC CARD — MOTOR DRIVE CONTROLLER CARD ...	5-8
	5.7.1 Description	5-8
	5.7.2 Relationship to System	5-8
	5.7.3 Theory of Operation	5-8
5.8	FPU CARD — ADVANCED POWER UP CARD	5-8
	5.8.1 Description	5-8
	5.8.2 Relationship to System	5-8
	5.8.3 Theory of Operation	5-9
6	AXIS DRIVE SYSTEM	6-1
	6.1 INTRODUCTION	6-1
	6.2 OVERVIEW	6-1
	6.3 MOTORS	6-1
	6.4 TRANSMISSION AND RESOLUTION	6-1
	6.5 POWER SUPPLY ASSEMBLY	6-3
	6.5.1 Theory of Operation	6-3
	6.6 DPS ASSEMBLY	6-4
	6.7 MOTOR DRIVE MODULE ASSEMBLY	6-5
	6.7.1 DCS Board	6-5
	6.7.2 HBD Board	6-8
	6.7.3 Output Drive Module	6-11
	6.8 INDUCTOR AND RELAY PANEL	6-12
	6.9 THE DRIVE MODULE SET-UP PROCEDURE	6-12
7	TROUBLESHOOTING	7-1
	7.1 INTRODUCTION	7-1
	7.1.1 Procedure	7-1
	7.2 ELECTRICAL POWER TEST	7-1
	7.2.1 Incoming Power	7-1
	7.2.2 Power Supplies	7-1
	7.3 DIAGNOSTIC TESTS (ON BOARDS)	7-5
	7.3.1 EAF Board	7-5
	7.3.2 BSP Board	7-5
	7.3.3 FMDC Board	7-6
	7.4 AXIS STALLING	7-7
	7.5 AXIS MISPOSITIONING	7-7
	7.6 SPINDLE FAILURE	7-7
	7.7 OVERLOAD RELAY TRIPOUT	7-7
	7.8 POWER-UP SEQUENCE	7-7
	7.9 BOSS EVENT LOG	7-10
	7.10 FMDC EVENT LOG	7-11
	7.11 EAF COMMUNICATIONS	7-12
	7.11.1 Communications	7-13
	7.12 SYSTEM FATAL ERROR	7-13
	7.13 CRT TROUBLESHOOTING TIPS	7-13

TABLE OF CONTENTS

(Continued)

Chapter		Page
7.14	MAINTENANCE MONITOR	7-13
7.14.1	General Operation	7-13
7.14.2	Command Syntax	7-15
7.14.3	Command Summary	7-15
8	TESTS	8-1
8.1	INTRODUCTION	8-1
8.1.1	Terminal Requirements & Connection Instr.	8-1
8.2	DESCRIPTION	8-1
8.2.1	Use of an RPM Monitor	8-2
8.2.2	Hexadecimal Numbers	8-2
8.2.3	Opening Locations	8-2
8.2.4	Control Characters	8-2
8.3	COMMANDS	8-2
8.3.1	Help	8-3
8.3.2	Display Axis Information	8-3
8.3.3	Display Status, Fault, and Communications Info.	8-4
8.3.4	Display Parameter	8-4
8.3.5	Display Hardware Information	8-4
8.3.6	Insert Backlash Values	8-4
8.3.7	Warning Control	8-5
8.3.8	Display Event History	8-5
8.4	EVENT LOGGING	8-5
8.4.1	Severity Indicator	8-5
8.4.2	Event Codes	8-5
8.4.3	Parameters	8-5
8.4.4	Event Description Message	8-6
9	PREVENTIVE MAINTENANCE	9-1
9.1	INTRODUCTION	9-1
9.2	OVERVIEW	9-1
9.3	EQUIPMENT AND SUPPLIES	9-1
9.4	DESCRIPTION OF MAINTENANCE PROCEDURES	9-1
9.5	OPERATOR MAINTENANCE REQUIREMENTS	9-2
9.6	CLEANING PC CARDS	9-2
9.7	AUXILIARIES SYSTEMS	9-3
9.8	BATTERY REPLACEMENT	9-3
10	BASE ASSEMBLY	10-1
10.1	X AND Y-AXIS DRIVE MOTORS	10-1
10.1.1	X-Axis Drive Belt Replacement	10-1
10.1.2	X-Axis Drive Belt Adjustment	10-2
10.1.3	X-Axis Drive Motor Replacement	10-2
10.1.4	Y-Axis Drive Belt Replacement	10-3
10.1.5	Y-Axis Drive Belt Adjustment	10-3
10.1.6	Y-Axis Drive Motor Replacement	10-3
10.2	X AND Y-AXIS BALLSCREWS	10-4
10.2.1	X-Axis Ballscrew Assembly Replacement	10-4
10.2.2	Y-Axis Ballscrew Removal	10-4
10.2.3	Y-Axis Ballscrew Assembly Replacement	10-5
10.3	LIMIT SWITCH ADJUSTMENT	10-5
10.3.1	X-Axis Home and Overtravel Limit Switch Setting	10-5
10.3.2	Y-Axis Home and Overtravel Switch Setting	10-7
10.4	TABLE AND SADDLE REMOVAL	10-8
10.4.1	Table Removal	10-8
10.4.2	Saddle Removal	10-8

TABLE OF CONTENTS

(Continued)

Chapter		Page
	10.4.3 Saddle Installation	10-8
10.5	MANUALLY OPERATED KNEE DRIVE	10-8
	10.5.1 Dial Replacement	10-8
	10.5.2 Crank Shaft Removal	10-8
	10.5.3 Knee Removal	10-9
	10.5.4 Knee Elevating Screw Replacement	10-9
10.6	LUBRICATION	10-10
	10.6.1 X, Y and Z-Axis	10-10
	10.6.2 Knee Lubrication	10-11
10.7	GIB ADJUSTMENT	10-11
11	HEAD ASSEMBLY	11-1
	11.1 LUBRICATION	11-1
	11.2 POWER TRANSMISSION	11-1
	11.2.1 Resetting Speed Control	11-1
	11.2.2 Head Removal	11-1
	11.2.3 Motor Removal	11-3
	11.2.4 Vari-Drive Belt Replacement	11-4
	11.3 QUILL AND SPINDLE	11-5
	11.3.1 Spindle Locknut	11-5
	11.3.2 Spindle Removal	11-5
	11.3.3 Quill Drive Motor Replacement	11-6
	11.3.4 Quill Drive Belt Adjustment	11-6
	11.3.5 Quill Drive Belt Removal	11-6
	11.3.6 Ball Quill Extension Removal	11-7
	11.3.7 Quill Removal	11-8
	11.4 SETTING Z HOME AND QUILL LIMIT SWITCHES	11-8
	11.5 ALIGN. OF BALL QUILL & QUILL HSG. TO DR. MTR. HSG.	11-9
	11.5.1 Ball Quill Alignment	11-9
	11.5.2 Quill Housing Alignment	11-9
	11.6 CLEANING & FLUSHING THE BALL QUILL EXT. ASSY. ...	11-9
	11.7 REMOVAL OF SPEED CHANGER	11-9
	11.8 REMOVAL OF BRAKE LOCK	11-11
12	AUXILIARIES	12-1
	12.1 INTRODUCTION	12-1
	12.2 PNEUMATIC SYSTEM	12-1
	12.2.1 Speed Changer and Brake	12-1
	12.3 LUBRICATION SYSTEM	12-2
	12.3.1 Overview	12-2
	12.3.2 Lubricator Unit	12-3
	12.4 COMPRESSED AIR FILTER	12-7
	12.5 MINIATURE FILTER REGULATOR	12-8
	12.6 PRESSURE REGULATOR	12-12
	12.7 MINIATURE MICRO-FOG LUBRICATOR	12-14
13	OPTIONAL EQUIPMENT	13-1
	13.1 INTRODUCTION	13-1
	13.2 PAPER TAPE READER	13-1
	13.3 EZ-FILE	13-1
	13.4 #30 QUICK CHANGE TOOL KIT	13-1
	13.5 I-4 INDEXER	13-1
	13.6 COOLANT SYSTEM — MIST AND/OR FLOOD	13-1
	13.6.1 Ratings	13-1
	13.7 EZ-CAM®	13-2
	13.8 CNC POWER DRAWBAR	13-2

TABLE OF CONTENTS

(Continued)

Chapter	Page
APPENDIX A — SYSTEM SPECIFICATIONS	
A.1 OVERVIEW	A-1
A.2 STD. FEATURES OF THE SERIES I R2E4	A-1
A.3 CONTROL FEATURES	A-1
A.4 TOTAL SYSTEM FEATURES	A-2
A.5 LEADING DATA	A-2
APPENDIX B — STATIC SENSITIVE EQUIPMENT	
B.1 STATIC SENSITIVE MATERIALS	B-1
B.2 GENERAL GUIDELINES	B-1
B.2.1 Equipment Required	B-1
B.2.2 Procedure	B-1
B.3 VENDOR INFO. — STATIC PROTECTION EQUIP.	B-1
APPENDIX C — COMMUNICATION STANDARDS	
C.1 INTRODUCTION	C-1
C.2 INPUT/OUTPUT PORTS	C-1
C.3 COMMUNICATIONS CABLES	C-1
C.4 TELETYPE CONNECTION	C-1
C.4.1 Teletype Conversion	C-1
C.4.2 Setting the Baud Rate	C-3
C.5 R2E4 DOWNLOAD FROM EZ-FILE	C-3
C.6 COMM. PROCEDURES BETWEEN EZ-CAM II & BOSS 9 ..	C-4
C.7 TAPE READER INPUT	C-4
C.8 LONG DISTANCE TRANSMISSION	C-4

LIST OF ILLUSTRATIONS

Figure	Page
3-1 Series I R2E4	3-1
3-2 Column Knee Clamps	3-2
3-3 Knee Drive Transmission	3-2
3-4 Spindle Drive Transmission	3-2
3-5 Milling, Drilling and Boring Head	3-3
3-6 R2E4 Series I System — Functional Block Diagram	3-4
3-7 Operator's Control Panel	3-4
3-8 Auxiliaries Cabinet Assembly	3-5
4-1 Power Distribution — Functional Block Diagram	4-2
5-1 System Block Diagram	5-1
5-2 Front Panel	5-2
5-3 SFP Board Functional Block Inputs & Outputs	5-3
5-4 EAF Board — Functional Blocks	5-4
5-5 Command Word	5-5
5-6 BSP Board — The Functional Blocks	5-7
6-1 Axis Drive Functional Blocks	6-1
6-2 DC Servo Motor	6-2
6-3 X and Y-Axis Drive Transmission	6-2
6-4 X-Axis Limit Switch Locations	6-3
6-5 Y-Axis Limit Switch Location	6-3

LIST OF ILLUSTRATIONS

(Continued)

Figure		Page
6-6	Z-Axis Drive	6-3
6-7	Z-Axis Limit Switches	6-4
6-8	DCS Board — Functional Blocks	6-6
6-9	Timing Sequence for DCS Board	6-9
6-10	HBD Board — Functional Block	6-10
6-11	Drive Output Transistors	6-12
7-1	Troubleshooting Flow Chart	7-2
7-2	Power Distribution Enclosure	7-3
7-3	Axis Drive Enclosure	7-4
7-4	Flow Chart, Maintenance Monitor	7-14
8-1	Banner Page	8-1
8-2	Failure Code	8-1
8-3	Axis Information	8-3
8-4	Status, Fault and Communication Information	8-4
8-5	Event History	8-5
10-1	X-Axis Drive	10-1
10-2	X-Axis Drive Belt	10-2
10-3	Timing Belt Tensioning	10-2
10-4	Y-Axis Drive	10-3
10-5	Adjusting the X-Axis Ballscrew	10-4
10-6	Y-Axis Ballscrew Removal/Installation	10-5
10-7	X-Axis Trip-Dog Adjustment	10-6
10-8	X-Axis Limit Switch	10-6
10-9	Y-Axis Limit Switch	10-7
10-10	Side View of Machine	10-8
10-11	Manual Knee Drive	10-9
10-12	Knee Elevating Screw	10-9
10-13	Knee Pedestal	10-10
10-14	Knee Column Gibs	10-10
10-15	Gib Locations	10-11
10-16	Gib Adjustments	10-12
11-1	Setting Speed Control	11-1
11-2	Head Removal	11-2
11-3	Special Tool ST-6921 Headlift Bracket	11-2
11-4	Motor Removal	11-3
11-5	Vari-Drive and Timing Belt	11-4
11-6	Quick Change Locknut Assembly	11-5
11-7	Spindle Removal	11-6
11-8	Quill Drive	11-6
11-9	Ball Quill	11-8
11-10	Setting Z Home and Quill Switches	11-9
11-11	Ball Quill and Nut Flushing	11-10
11-12	Speed Changer Drum Assembly	11-11
11-13	Pneumatic Brake	11-11
12-1	Pneumatic Diagram	12-1
C-1	ARS-33 Teletype	C-1
C-2	Modifications to Teletype	C-2
C-3	Transmission Connections	C-3

LIST OF TABLES

Table		Page
4-1	Overload Heaters	4-1
4-2	Fuse Chart	4-5
5-1	Input/Output Signals: BSP — Outside World	5-6
5-2	Input/Output Signals: EAF — Electromech. Components	5-6
5-3	Power to the EAF Board	5-6
6-1	IC6 Output Decode Table	6-4
7-1	Axis Preventative Maintenance Procedures	7-8
7-2	Axis Troubleshooting Chart	7-8
8-1	Location Commands	8-2
8-2	Meaning of Register Bit	8-6
12-1	Recommended Drip Rate Setting	12-15
C-1	20 mA Cables	C-1
C-2	RS-232 Cables	C-1