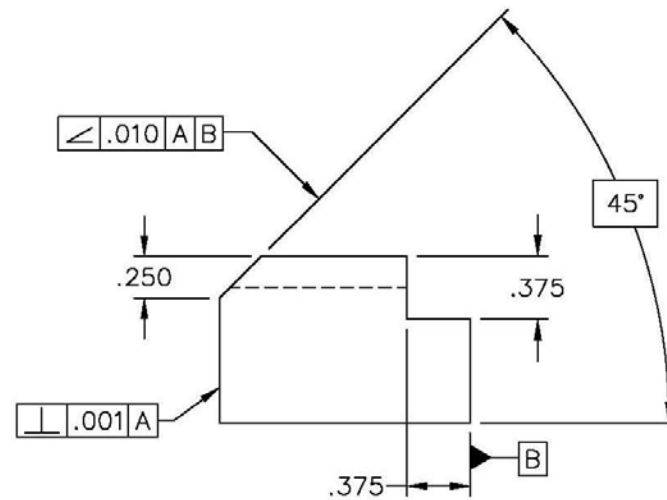
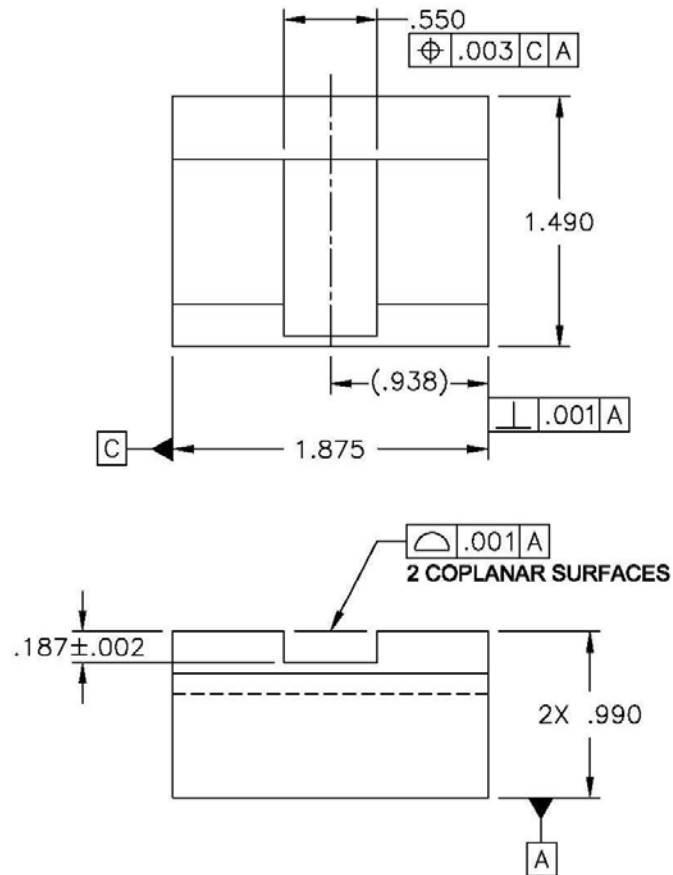


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW



**Notes:**

1. GRIND ALL OVER 32 MICROINCH
2. BREAK ALL SHARP EDGES .015 MAX
3. FILLET AND RADII .015 MAX

DO NOT SCALE DRAWING

		MACHINING SKILLS LEVEL I	
		Job Duty 2.7b Surface Grinding Operation	
DESIGNER	DK	11/11/01	MATERIAL
DWG CHK			COLD ROLL STEEL OR MILD STEEL
DWG APPD			
SCALE FULL		DWG.#98501 I	SHEET 1 OF 1

**NIMS PROCEDURAL REQUIREMENTS**

1. SUBMIT THIS PRINT AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION