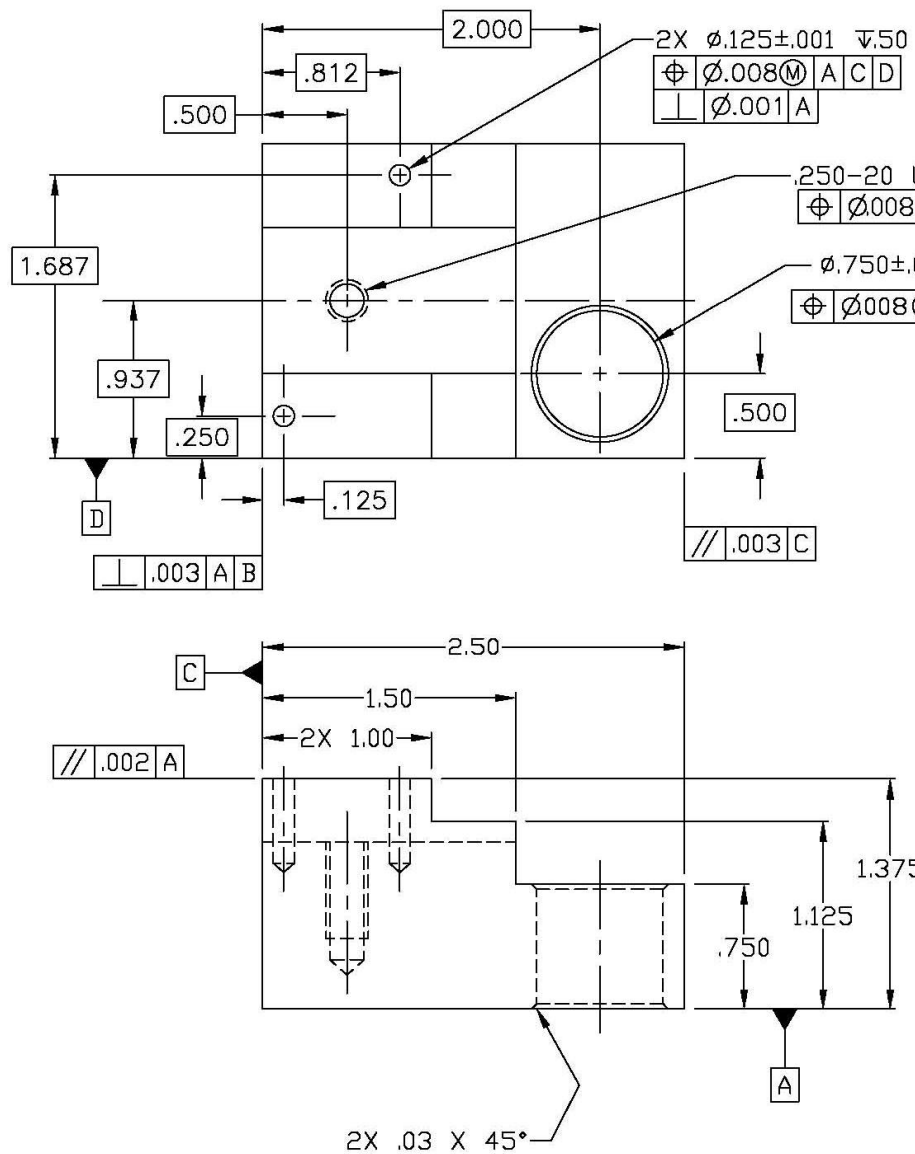




REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW

- Notes:
1. FINISH ALL OVER 125 MICROINCHES MAX
 2. BREAK ALL SHARP EDGES .015" MAX
 3. COUNTERSINK ALL HOLES .03" MAX UNLESS SHOWN

				MACHINING SKILLS LEVEL I			
				Job Duty 2.5 & 2.6 Vertical Milling Operation			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994		DESIGNER	DK	8/1/01	MATERIAL COLD ROLL STEEL OR MILD STEEL		
TOLERANCES .X $\pm .032$.XXX $\pm .005$.XX $\pm .015$ ANGLES ± 1 DEG. FRACTIONS $\pm 1/64$		DWG CHK					
		DWG APPD					
		SCALE FULL		DWG.#98301 I		SHEET 1 OF 1	

DO NOT SCALE DRAWING

NIMS PROCEDURAL REQUIREMENTS

1. SUBMIT THIS PRINT AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION