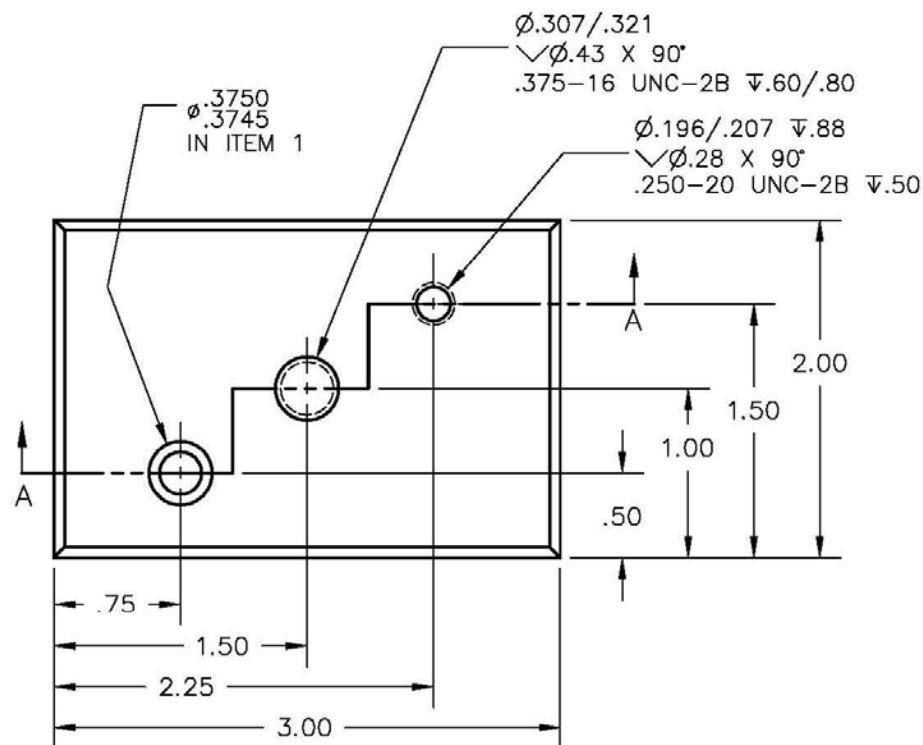


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW
B	UPDATED .375-16 HOLE	3/31/05	LW

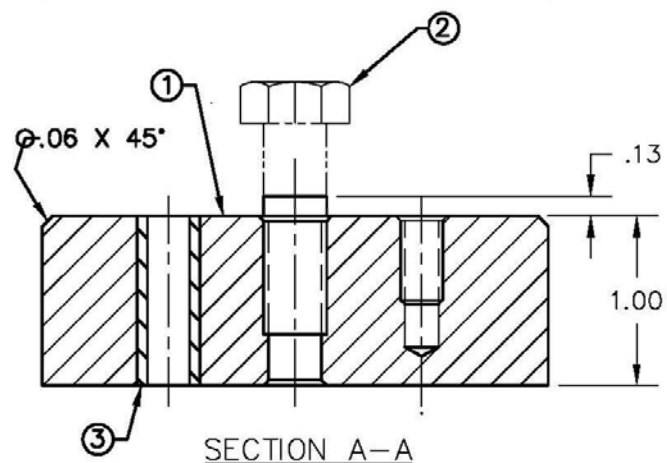
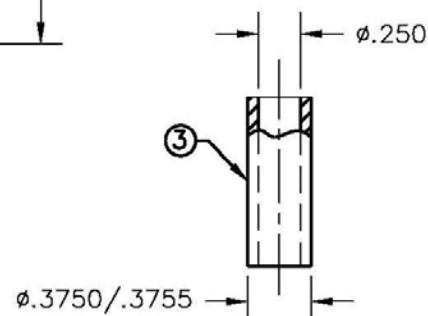


**Notes:**

1. INSTALL STUD, CUT AND FILE .13 ABOVE SURFACE

2. BLOCK FREE OF SHARP EDGES OR BURRS

3. BROKEN EDGES .015" MAX



3	BUSHING	$\phi .3750 / .3755 \text{ OD} \times .250 \text{ ID}$	BRONZE OR STEEL
2	HEX HEAD BOLT	$.375-16 \text{ UNC}-2A \times 1.50 \text{ LONG}$	
1	BLOCK	$1.00 \times 2.00 \times 3.00$	CRS OR MILD STEEL
ITEM	DESCRIPTION	SIZE	MATERIAL
MACHINING SKILLS LEVEL 1			
Job Duty 2.1 BENCHWORK			
DESIGNER		DK	11/12/01
DWG CHK			
DWG APPD			
SCALE		NTS	
DWG.#		98201	1
SHEET		1	OF 1

**NIMS PROCEDURAL REQUIREMENTS**

1. PORTABLE HAND DRILL TO BE USED
2. THIS IS A BENCHWORK JOB. EXCEPT FOR PREPARATION OF THE BLOCK, ALL WORK IS TO BE DONE USING HAND TOOLS

3. SUBMIT THIS PRINT AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION