

Prefix	Abrasive type	Abrasive grain size	Grade	Structure	Bond type	Manufacturer's record
51	A	36	L	5	V	23
Manufacturer's symbol indicating exact kind of abrasive. (Use optional) Manufacturer's private marking to identify wheel (Use optional)						
A Regular aluminum oxide TFA Treated aluminum oxide 3A 2A FA Special Aluminum Oxide HA JA LA 13A 36A WA White aluminum oxide EA Extruded aluminum oxide ZT Zirconia – 25% YA Special Silicon carbide C Silicon carbide GC Green silicon carbide RC Mixture silicon oxide CA Mixture of silicon carbide and aluminum oxide DA	Coarse 8 10 12 14 16 20 24	Medium 30 36 46 54 60 100 120 150 180	Fine 70 80 90 100 120 150 180	Very fine 220 240 280 320 400 500 600	B Resinoid BF Resinoid reinforced E Shellac O Oxychloride R Rubber RF Rubber reinforced S Silicate V Vitrified	1 2 3 4 5 6 7 8 9 10 Open Etc. (Use optional)
Soft			Medium		Hard	
A B C D E F G H I J K L M N O P Q R S T U V W X Y Z						