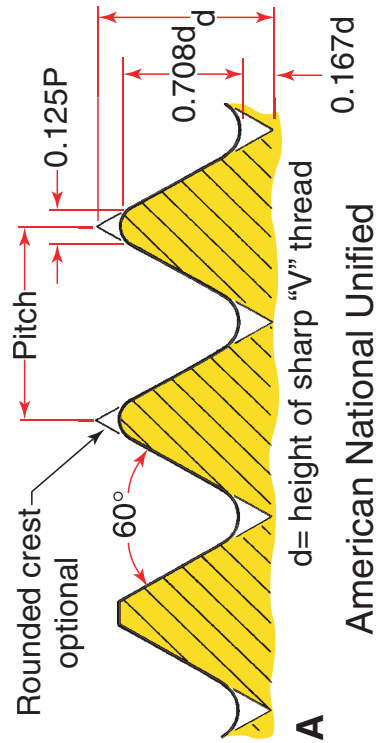
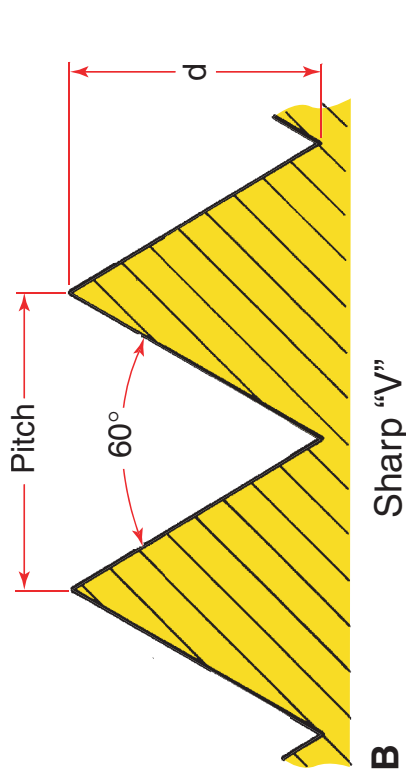
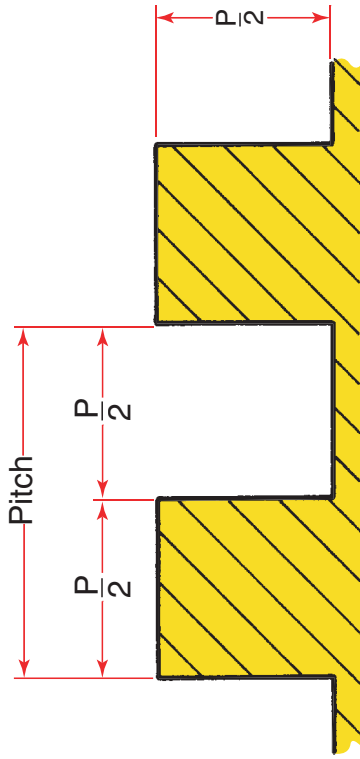




D Square



Unified Thread Pitch = $\frac{1}{N}$ $d = \frac{0.866}{N}$

Sharp V Thread Pitch = $\frac{1}{N}$ $d = \frac{0.866}{N}$

Acme Thread Pitch = $\frac{1}{N}$ $d = \frac{P}{2 + 0.010}$
 Flat = 0.371P
 Root = 0.71P - 0.0052

Square Thread Pitch = $\frac{1}{N}$ $d = \frac{P}{2}$
 Flat or space = $\frac{P}{2}$

