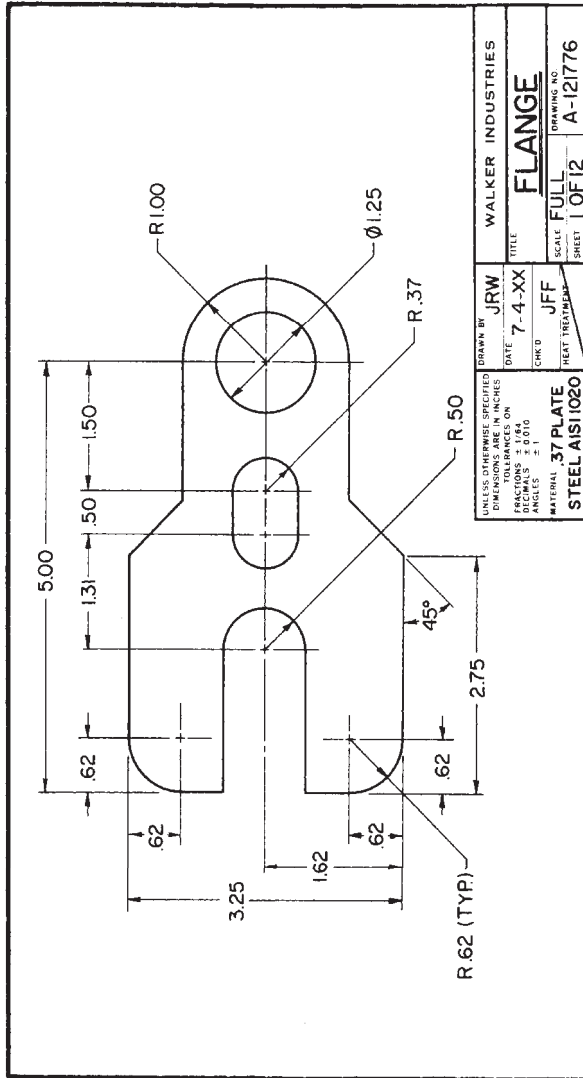
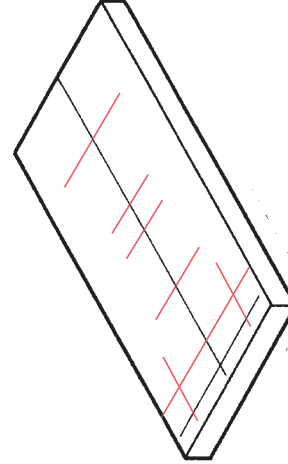
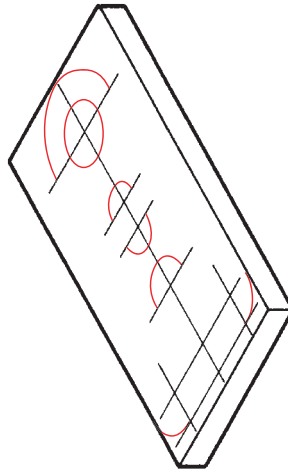


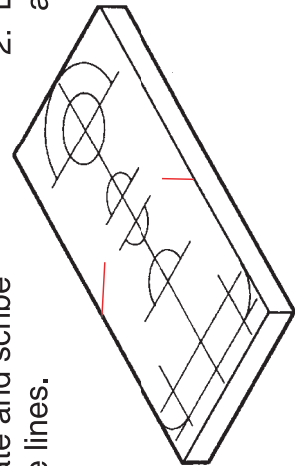
1. Locate and scribe base lines.



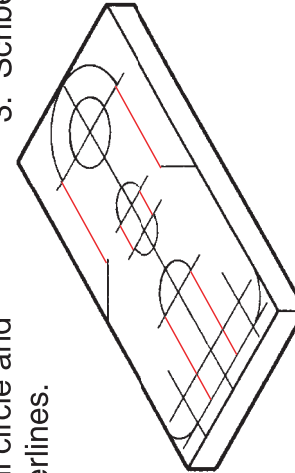
2. Locate all circle and arc centerlines.



3. Scribe in all circles and arcs.



4. Locate and scribe in angular lines.



5. Connect remaining points.